

## ELASTOFLEX® MA65 AND MA65L MOISTURE ABSORBENT



ISO 9001



Elastoflex® MA65 and MA65L are moisture absorbent materials. They are designed for eliminating the moisture, bubbles and porosity in plastic product and improves product quality and productivity without impacting on mechanical properties. These materials can be widely used in the PE, PP, EVA etc.

Table 1: Properties of Elastoflex® MA65 and MA65L

| Physical<br>Properties           | Test Method | Unit                | Elastoflex <sup>®</sup><br>MA65 | Elastoflex <sup>®</sup><br>MA65L                                    |
|----------------------------------|-------------|---------------------|---------------------------------|---|
| Melt Flow Rate<br>(190°C/2.16kg) | ASTM D1238  | g / 10 min          | 10                              | 1.0   |
| Density                          | ASTM D792   | g / cm <sup>3</sup> | 1.60                            | 1.70  |
| Processing                       |             |                     | Injection<br>molding            | <ul><li>Extrusion</li><li>Blow molding</li><li>Blown film</li></ul> |

## Elastoflex® MA65 and MA65L grades are also provide:

- ▶ Improve surface appearance
- ▶ Reduce silver streaks
- Easy processing, can be directly added into injection or extrusion machine by dry blending.
- ▶ Recommended dosage is 2-3 %wt



140 120 Melt Flow Rate [g/10 min] 100 Tensile strength [MPa] 80 Tensile modulus [MPa] 60 Elongation at break [%] 40 Hardness [Shore A] 20 0 1% 3% 5% % of MA65

Fig 2: Effect of properties on Elastoflex® MA65 of finished product

Fig 1: Comparing silver steak of finished product with and without Elastoflex® MA65 2%

## Application:

- ▶ High filler loading such as PP woven bag, Tray, PE bag and etc.
- ▶ High scrap and recycle loading such as garbage bag.



Fig 3: Comparing silver steak of finished product with and without Elastoflex® MA65 2%

