

## INFUSE<sup>™</sup> 9807 Olefin Block Copolymer

## Overview

INFUSE<sup>™</sup> 9807 is a high performance olefin block copolymer that offers excellent performance in durable, flexible injection molded industrial and consumer goods. INFUSE 9807 has a higher set up temperature, which allows for faster injection molding cycle times. In addition, its high crystallization temperature and lower density drive lower production costs by reducing cycle time and reducing part weight.

Main Characteristics:

- · High upper service temperature performance
- · Highly flexible with good elastic recovery
- Fast set up times for processability
- General purpose elastomer
- · Excellent for compounds and blends
- Talc dusted

Complies with:

• EU, No 10/2011

|   | • LO, NO 10/2011                              |               |           |               |                    |             |  |  |
|---|---|---------------|-----------|---------------|--------------------|-------------|--|--|
|   | • U.S. FDA FCN 424                            |               |           |               |                    |             |  |  |
|   | Consult the regulations for complete details. |               |           |               |                    |             |  |  |
| Additive  | ditive • Antiblock: No                        |               | Slip: No  |               | Processing Aid: No |             |  |  |
| Physical  |   | Nominal Value | (English) | Nominal Value | (SI)               | Test Method |  |  |
| Density   |   | 0.866         | g/cm³     | 0.866         | g/cm³              | ASTM D792   |  |  |
| Melt Index (190°C/2.16 kg)                            |   | 15            | g/10 min  | 15            | g/10 min           | ASTM D1238  |  |  |
| Mechanical  |   | Nominal Value | (English) | Nominal Value | (SI)               | Test Method |  |  |
| Tensile Modulus - 100% Secant<br>(Compression Molded) |   | 189           | psi       | 1.30          | MPa                | ASTM D638   |  |  |
| Tensile Strength (Break, Compression Molded)          |   | 176           | psi       | 1.21          | MPa                | ASTM D638   |  |  |
| Tensile Elongation                                    |   |               |           |               |                    | ASTM D638   |  |  |
| Break, Compression Molded                             |   | 1200          | %         | 1200          | %                  |             |  |  |
| Elastomers  |   | Nominal Value | (English) | Nominal Value | (SI)               | Test Method |  |  |
| Tensile Strength (Break)                              |   | 435           | psi       | 3.00          | MPa                | ASTM D412   |  |  |
| Tensile Elongation (Break)                            |   | 2200          | %         | 2200          | %                  | ASTM D412   |  |  |
| Tear Strength   |   | 97.1          | lbf/in    | 17.0          | kN/m               | ASTM D624   |  |  |
| Compression Set                                       |   |               |           |               |                    | ASTM D395   |  |  |
| 70°F (21°C)   |   | 16            | %         | 16            | %                  |             |  |  |
| 158°F (70°C)  |   | 76            | %         | 76            | %                  |             |  |  |
| Hardness  |   | Nominal Value | (English) | Nominal Value | (SI)               | Test Method |  |  |
| Durometer Ha  | ardness                                       |               |           |               |                    | ASTM D2240  |  |  |
| Shore A, Compression Molded                           |   | 55            |           | 55            |                    |             |  |  |
| Thermal   |   | Nominal Value | (English) | Nominal Value | (SI)               | Test Method |  |  |
| Melting Temperature (DSC)                             |   | 244           | °F        | 118           | °C                 | Dow Method  |  |  |
| TMA <sup>1</sup> (39.4 mil (1.00 mm))                 |   | 140           | °F        | 60            | °C                 | Dow Method  |  |  |

## Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

<sup>1</sup> 1N, 5°C/min

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